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CLAIMS

What is claimed is:

1. A fusing device for an electrophotographic image forming apparatus, the device comprising:

a fusing roller which includes a tubular heat pipe, both ends of which are sealed, and in which a predetermined amount of a working fluid is contained, a cylindrical roller which surrounds the heat pipe, and a heater which is installed between the cylindrical roller and the heat pipe; and

a pressing roller which presses a sheet of paper passing between the pressing roller and the fusing roller;

wherein a rubber layer having a predetermined thickness is formed on a surface of the cylindrical roller so as to form a fusing nip with the paper.

- 2. The device of claim 1, wherein the rubber layer is formed of silicon.
- 3. The device of claim 1, wherein the thickness of the rubber layer is 1-3 mm inclusive.
- 4. The device of claim 1, wherein a step is formed at both ends of the cylindrical roller.
- 5. The device of claim 4, wherein the cylindrical roller comprises a cylindrical part and two step parts connected to both ends of the cylindrical part, and one step part and the cylindrical part are formed as a single body by swaging while the other step part and the cylindrical part are screwed to each other.
- 6. The device of claim 4, wherein the cylindrical roller comprises a cylindrical part and two step parts connected to both ends of the cylindrical part, and the cylindrical part and the step parts are screwed to each other.
- 7. The device of claim 1, wherein an outer diameter of the fusing roller is 35-50 mm inclusive.

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8. The device of claim 1, wherein the pressing roller comprises: a heater.

9. The device of claim 8, wherein the pressing roller comprises:

a tubular heat pipe, both ends of which are sealed and in which a predetermined amount of a working fluid is contained; and

a cylindrical roller which surrounds the heat pipe.

- 10. The device of claim 8, wherein the pressing roller comprises a cylindrical roller which surrounds the heater, and the heater is a halogen lamp.
- 11. A fusing device for an electrophotographic image forming apparatus, the device comprising:

a fusing roller which includes a tubular heat pipe, both ends of which are sealed, and in which a predetermined amount of a working fluid is contained, a cylindrical roller which surrounds the heat pipe, and a heater which is installed between the cylindrical roller and the heat pipe and generates heat; and

a pressing roller which presses a sheet of paper passing between the pressing roller and the fusing roller;

wherein a step is formed at both ends of the cylindrical roller.

- 12. The device of claim 11, wherein the fusing roller comprises:
 a rubber layer having a predetermined thickness and formed on the surface of the cylindrical roller so as to form a fusing nip with the paper.
- 13. The device of claim 11, wherein the cylindrical roller comprises a cylindrical part and two step parts connected to both ends of the cylindrical part, and one step part and the cylindrical part are formed as a single body by swaging while the other step part and the cylindrical part are screwed to each other.
- 14. The device of claim 11, wherein the cylindrical roller comprises a cylindrical part and two step parts connected to both ends of the cylindrical part, and the cylindrical part and the step parts are screwed to each other.

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15. The device of claim 11, wherein an outer diameter of the fusing roller is 35-50 mm inclusive.

- 16. The device of claim 11, wherein the pressing roller comprises: a heater.
- 17. The device of claim 16, wherein the pressing roller comprises; a tubular heat pipe, both ends of which are sealed, and in which a predetermined amount of a working fluid is contained; and a cylindrical roller which surrounds the heat pipe.
- 18. The device of claim 16, wherein the pressing roller comprises a cylindrical roller which surrounds the heater, and the heater is a halogen lamp.